



**Please note that your bender may appear slightly different than the photo above. Regardless the function is exactly the same.**

The bending process is the same for all of our benders, the only difference is the number of feet tubing you are bending with each bending stroke. Your PF Series bender can bend between six to seven feet of tubing with each stroke.

## **Pre-Bending Tube Orientation**

**Please review Basic Instructions for detailed bending instructions**

**At this web page [http://www.lostcreek.net/images/20\\_ft\\_pdf\\_instructions.pdf](http://www.lostcreek.net/images/20_ft_pdf_instructions.pdf)**

**For PF-10 use the DY/C-10 Series bending steps**

**For PF-12 use the DY/C-12 Series bending steps**

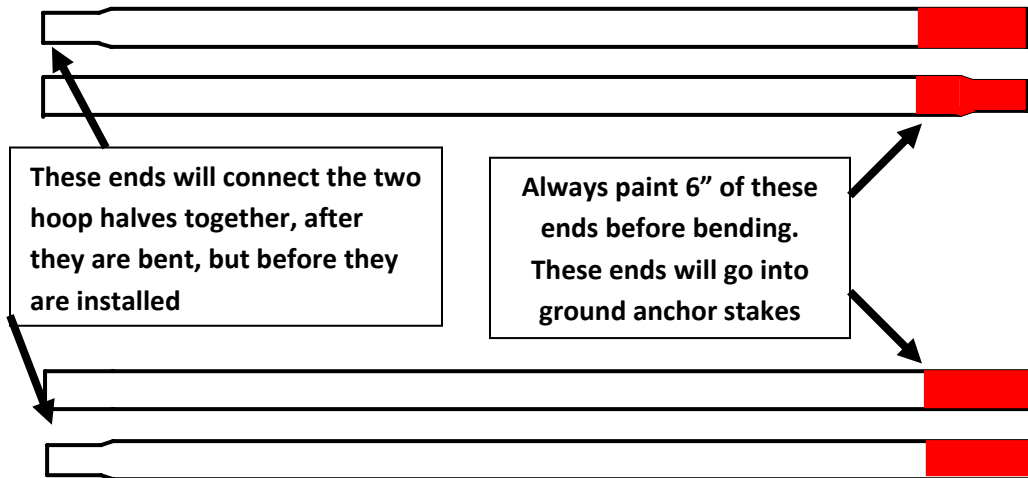
**For PF-20 use the DY/C-20 Series bending steps**

**For PF-24 use the DY/C-20 Series bending steps and read foot note at the end of those instructions, or call me at 9-497-1158 for assistance**

## Tube Orientation for PF-10 & PF-12

**NOTICE:** The swaged (small ends) on all 1 3/8" fence tubing

**"A"** Using factory pre-cut 10' 6" lengths, 1 3/8" 18 or 17 ga.

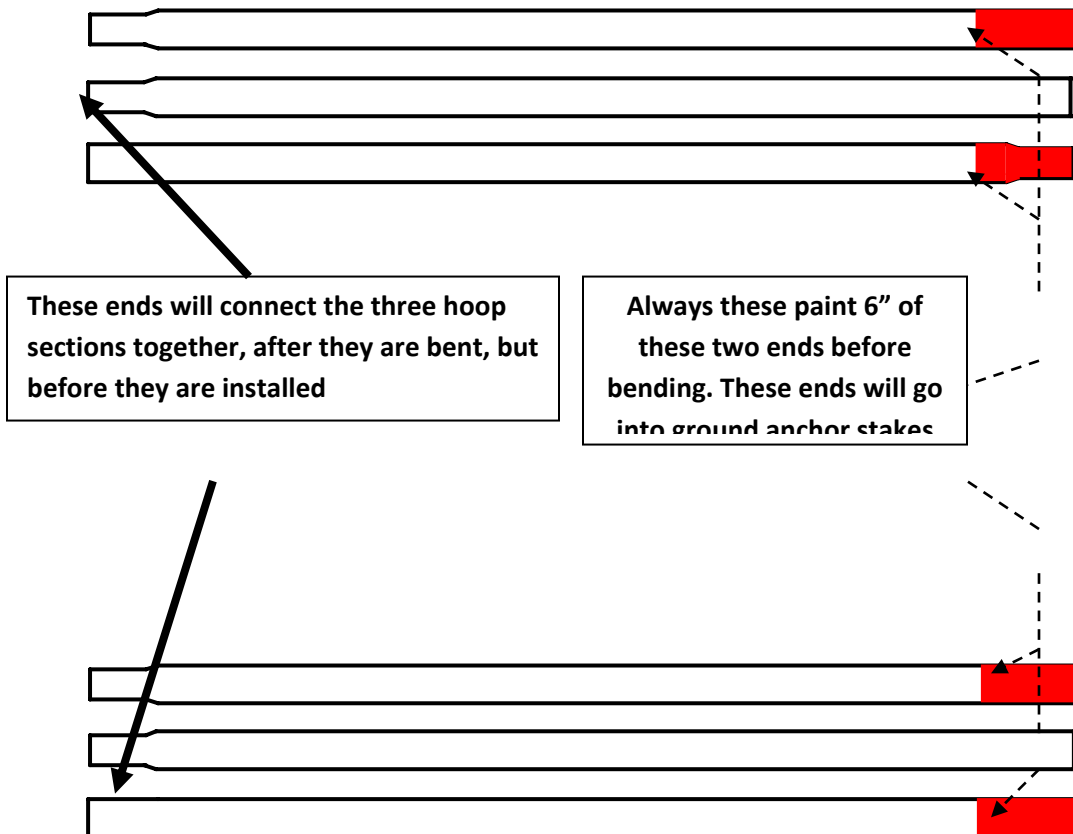


**"B"** Using factory 21 ft. lengths 1 3/8" 18 or 17 ga. cut in half.

---

## Tube Orientation For PF-20

**“C”** Using factory pre-cut 10' 6" lengths, 1 3/8" 17 or 16 ga.



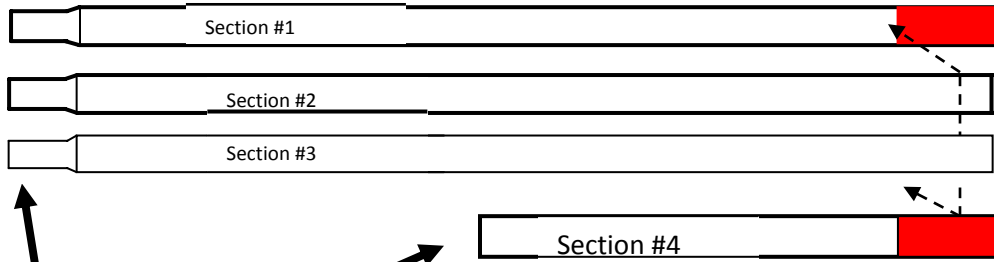
**“D”** Using factory 21 ft. lengths 1 3/8" 17 or 16 ga. cut in half.

---

# Tube Orientation For PF-24

**"C"** Using factory 3 pre-cut 10' 6" lengths, 1 3/8" 17 or 16 ga.

Plus 1 precut 5' 3" length



These ends will connect the four hoop sections together, after they are bent, but before they are installed

Always these paint 6" of these two ends before bending. These ends will go into ground anchor stakes

